

# CF31

## Suzuki DR800BIG 1991-

### Fitting kit:

ID	Description	Cat.N	Qty
1	Crash frames	CF31	-
2	Steel adapter-brace	X43	1
3	Thread bar 8x180x30x30		1
4	Steel clamp 54mm	X31	1
5	Dural.cylinder d=45mm	253	2
6	Nut M8	809	4
7	Washer M8-spring	800	2
8	Washer M8	802	4
9	Washer M10	804	2
10	Bolt M10x30mm	882	2
11	Bolt M8x25mm	833	2
12	Stickers RDmoto	-	2
13	3M Tap	-	2
14	Washer M8-large	988	2

### Instruction to assembly:

1. Installation of the left and right cash frame make according to the attached photos.
2. Remove the original bolt M8 on the frame before the engine.
3. Give stainless bar to this place. Put duralumin cylinder on both end of the bar.
4. Remove the original bolt M8 on the right side of the frame of the motorcycle (rear gripping, above driver's foot pegs).
5. Take crash frame for the right side and give it into the stainless bar before the engine. Lean the crash frame on duralumin cylinder, lightly tighten it by nut M8 with flat pad. Use the bolt M8x25mm for tightening of crash frame in the rear. Use the spring pad M8 and washer M8-large ID.14 under the bolt.
6. Take the steel adapter and by clamp ID.4 (54mm) mount it on the frame of the motorbike, under the clamp stick 3M tape.
7. Do not tighten the clamp, put it in the position to upper right handle on the crash frame and use the bolt M10x30mm and lightly tighten it. Under the screw use the spring pad M10.
8. Now you have lightly mounted the right crash frame.
9. Give the crash frame for the left side into stainless bar before the engine. Lean the crash frame on duralumin cylinder, lightly tighten it by nut M8 with flat pad. Use the bolt M8x25mm for tightening of crash frame in the rear. Use the spring pad M8 and washer M8-large ID.14 under the bolt.
10. Use the bolt M10x30mm for gripping to upside steel adapter. Use the spring pad M10 under the bolt.
11. Now you have crash frames mounted on the motorcycle, you can tighten everything.



**Warning – we recommend to use safety glue on threads of all bolts (moderate strong – blue colour).**

